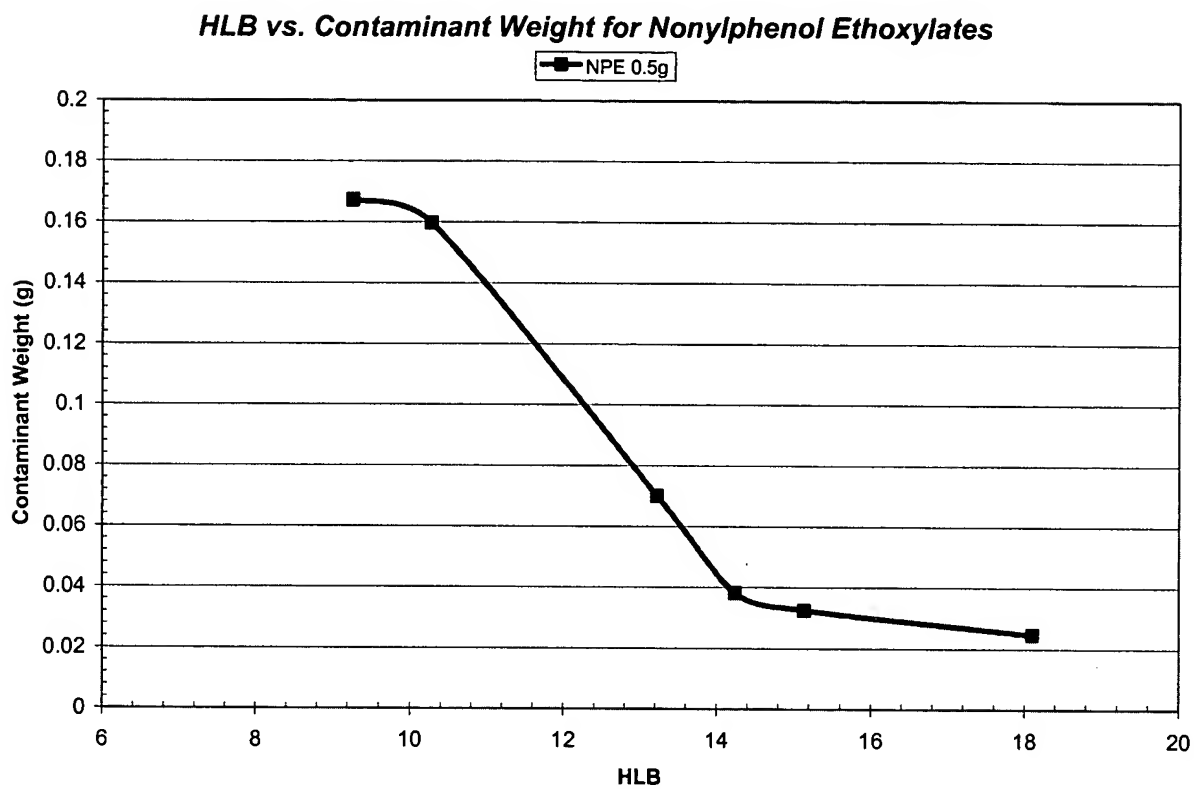
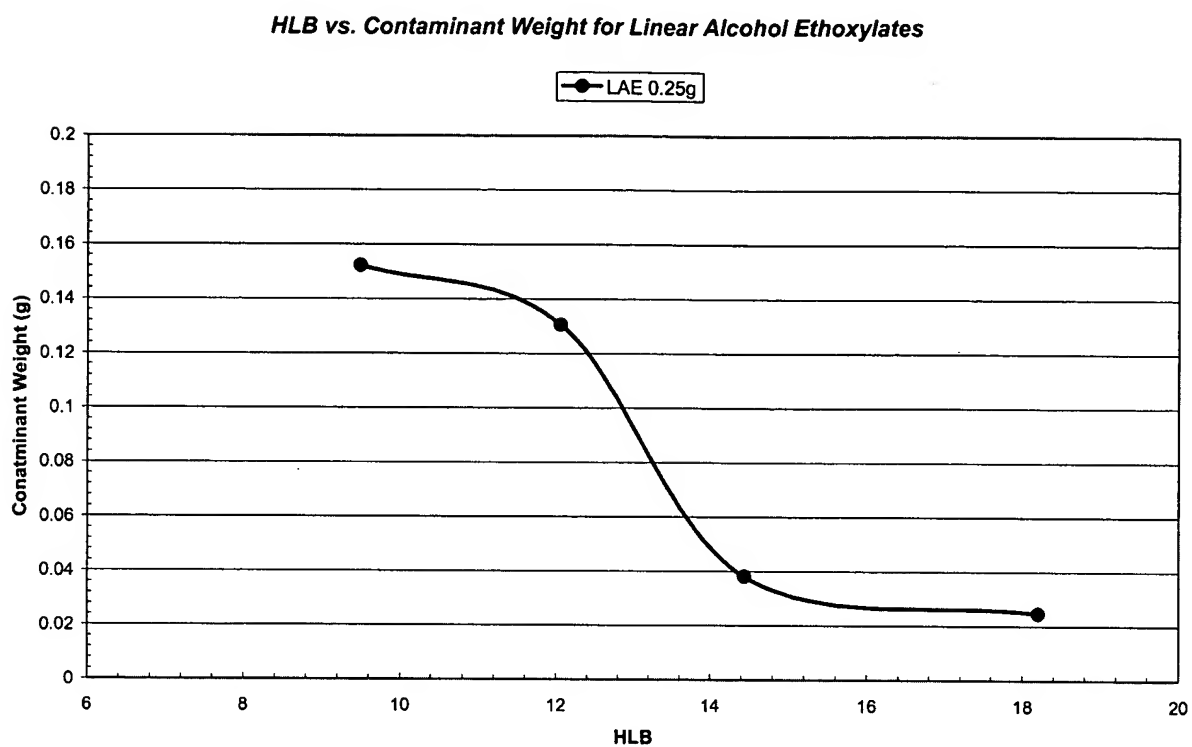


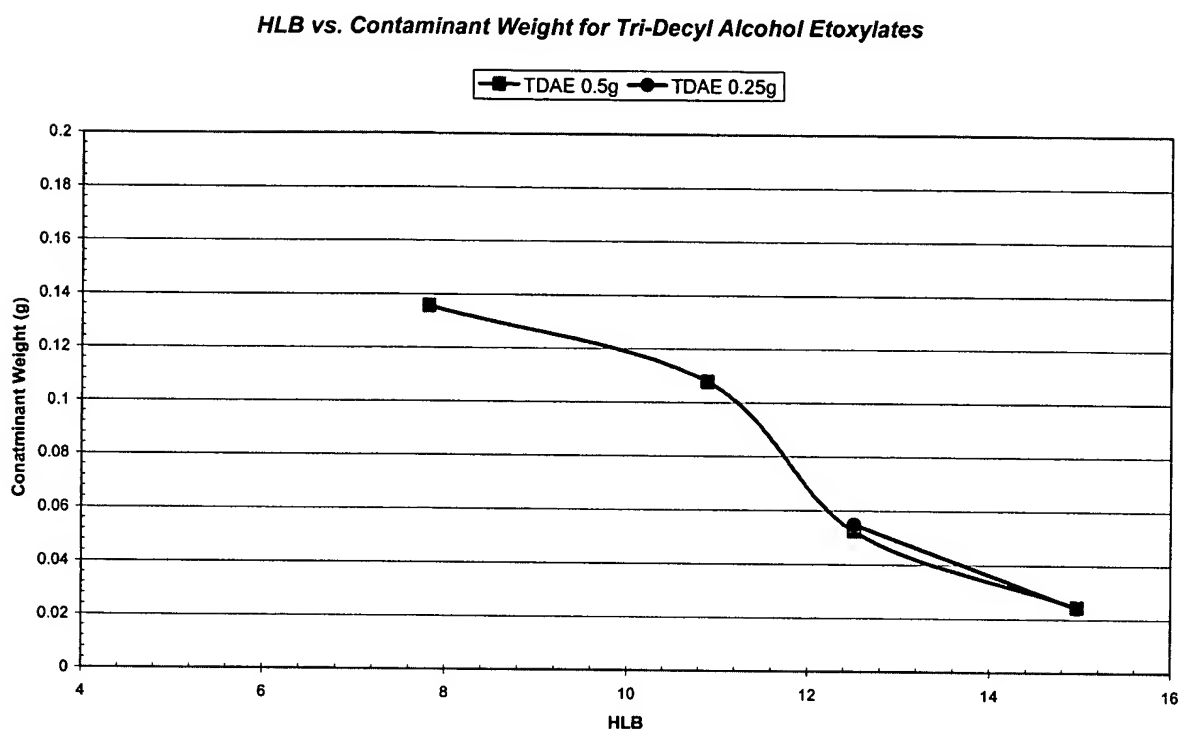
**Figure 1**



**Figure 2**



**Figure 3**



**Figure 4**

***HLB vs. Contaminant Weight for EO-PO Block Copolymer Derivatives***

